

Technical Data Sheet



Ortho-PP-H

Polypropylen Homopolymer

General properties	Test method	Unit	Guideline value
Density	DIN EN ISO 1183	g / cm ³	0,900
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	30
Light transmission		%	90 (3 mm)
Dielectric strength	DIN IEC 60243-1	kV/mm	16
Elongation with tensile stress	DIN EN ISO 527	%	8
E-Modulus	DIN EN ISO 527	MPa	1380
Ball indentation hardness	DIN IEC 60243-1	MPa	70
Charpy notched impact strength	DIN EN ISO 179-1eA	kJ/m ²	7
Shore hardness	DIN EN ISO 868	scale D	70
Thermal properties			
Processing temperature (oven temperature)		° C	185 - 215 *
Heating time min/mm panel thickness (dwell time in the oven)			2 -3 *
Note	* The actual parameters vary depending on the type and condition of the oven and the panel thickness, so the values given are for guidance only. The exact parameters must be determined by the user		
Mean thermal expansion coefficient coefficient of linear expansion	DIN EN ISO 11359-2	K ⁻¹	1,6 * 10 ⁻⁴
Service temperature long term	Average value	°C	0 / 100
Electrical properties			
Surface resistance	IEC 60093	Ω	≥10 ¹³

The data are guide values for the respective material and may vary depending on the processing method and test specimen production. As a rule, these are average values from measurements on extruded sheets with a thickness of 4 mm. In the case of sheets produced exclusively by pressing, the measurements are generally taken on sheets 20 mm thick. Deviations are possible if sheets in these thicknesses are not available. For laminated boards, the technical characteristics refer to the unlaminated base boards. The data cannot simply be transferred to other product types (e.g. pipes, solid rods) of the same material or the further processed products. The suitability of materials for a specific application must be checked by the processor or user. The technical characteristic values are merely a planning aid. In particular, they do not represent guaranteed properties.